

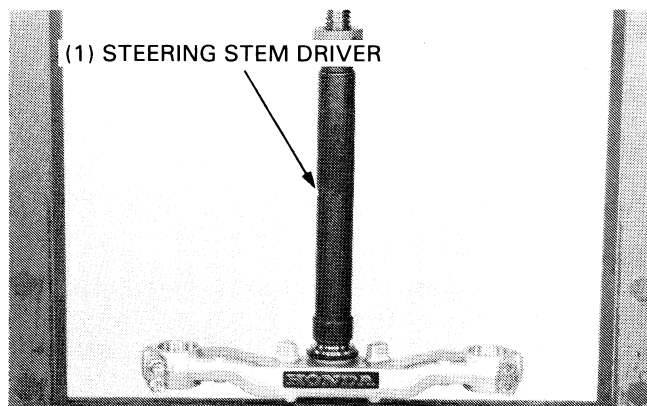
Install the washer and dust seal onto the steering stem and press a new lower cone race over the stem with the tool.

**After '85:**

Install the dust seal, and press a new lower inner race and lower bearing over the stem with the tool.

**TOOLS:**

STEERING STEM DRIVER 07946-4300101 or  
STEERING STEM DRIVER 07946-ME00000 and  
ATTACHMENT GN-HT-54 (U.S.A. only)



Drive new upper and lower ball races into the steering head pipe.

**TOOLS:**

(1) DRIVER 07749-0010000  
(2) BALL RACE DRIVER 07946-3290000

