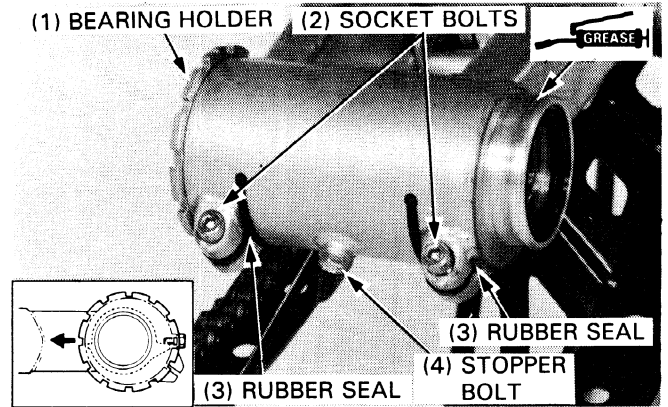


Install the rubber seals and stopper bolt.
Apply grease to the caliper mount plate installation surface of the bearing holder.

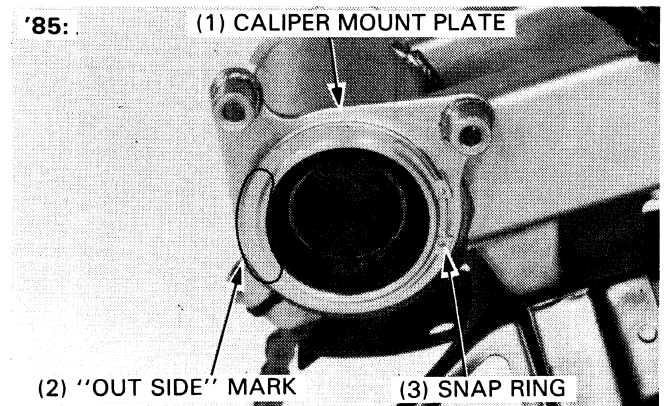
Temporarily install the socket bolt.



'85:

Install the caliper mount plate.

Install the snap ring with its "OUT SIDE" mark facing out and with its ends positioned as shown.



After '85:

Install the collar onto the stud on the swing arm.
Install the caliper mount plate onto the swing arm.
Install the large snap ring with "OUT SIDE" mark facing out and with its ends positioned as shown.

Install the snap ring onto the stud with its radiused edge facing out.

Install the rear axle (page 12-6).
Install the rear wheels (page 12-3).
Adjust the drive chain (page 3-8).

