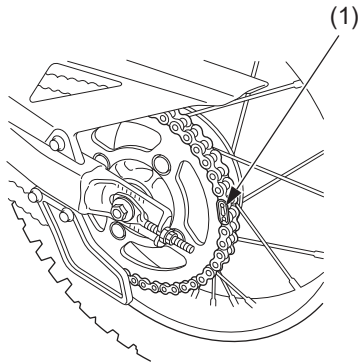


## Removal, Cleaning & Replacement

LEFT SIDE



(1) master link retaining clip

When the drive chain becomes extremely dirty, it should be removed and cleaned prior to lubrication.

1. Remove the master link retaining clip (1) with pliers. Do not bend or twist the clip. Remove the master link. Remove the drive chain.
2. Clean the drive chain with a non-flammable (high flash point) solvent such as kerosene—not gasoline—and allow it to dry.
3. Inspect the drive chain for possible wear or damage. Replace the drive chain if it has damaged rollers, loose fitting links, or otherwise appears unserviceable.

Replacement chain:

**DID 428HD**

(cont'd)