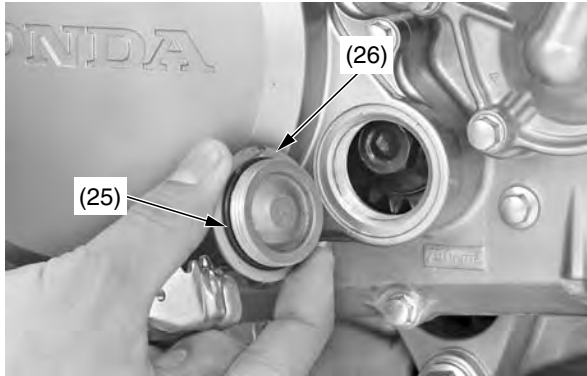


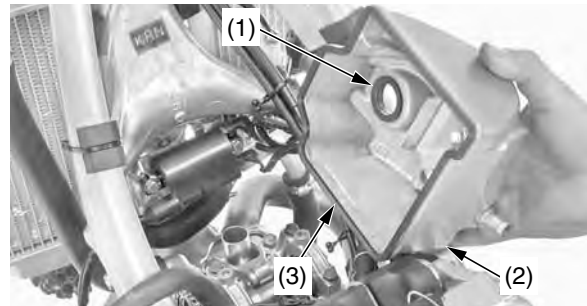
13. Install the spark plug ([page 67](#)).
14. Coat a new O-ring (25) with oil and install it onto the crankshaft hole cap (26).
Apply grease to the crankshaft hole cap threads.
Install and tighten the crankshaft hole cap to the specified torque:
11 lbf-ft (15 N·m, 1.5 kgf·m)



(25) O-ring (new)
(26) crankshaft hole cap

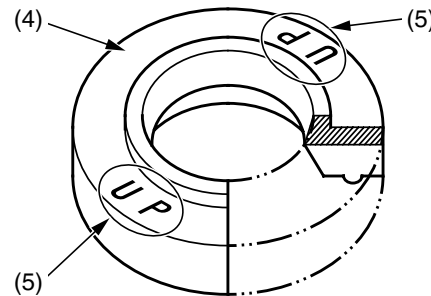
Cylinder Head Cover Installation

1. Check that the spark plug hole packing (1) is in good condition and replace it if necessary. Apply engine oil to the spark plug hole packing and install it to the cylinder head cover (2).
2. Check that the cylinder head cover packing (3) is in good condition and replace it if necessary. Install the cylinder head cover packing into the cylinder head cover groove.



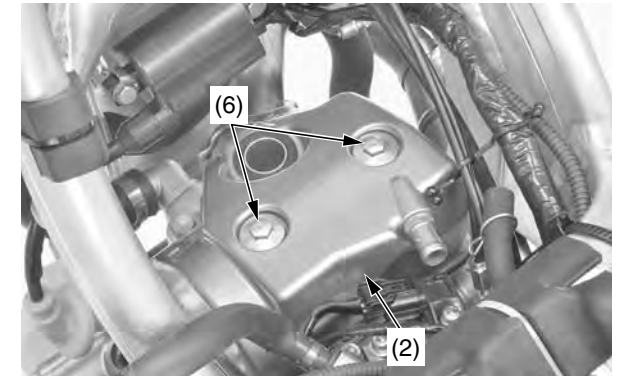
(1) spark plug hole packing
(2) cylinder head cover
(3) cylinder head cover packing

3. Check the rubber seals (4) are in good condition, replace them if necessary. Install the rubber seals onto the cylinder head cover with the “UP” marks (5) facing up.



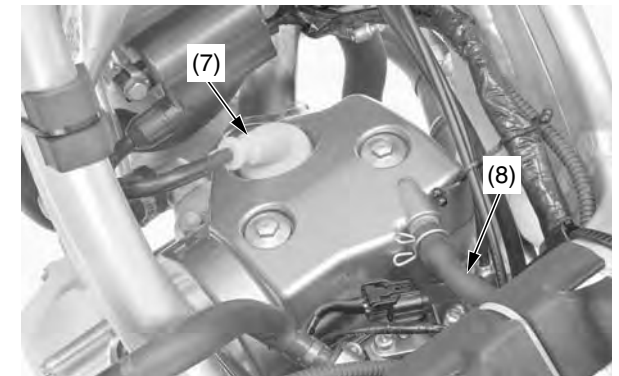
(4) rubber seal (5) “UP” marks

4. Install the cylinder head cover (2) and tighten the cylinder head cover bolts (6) to the specified torque:
7 lbf-ft (10 N·m, 1.0 kgf·m)



(2) cylinder head cover
(6) cylinder head cover bolts

5. Connect the spark plug cap (7) and breather tube (8).



(7) spark plug cap
(8) breather tube

6. Install the fuel tank and the seat ([pages 33, 35](#)).