

Additional Maintenance Procedures

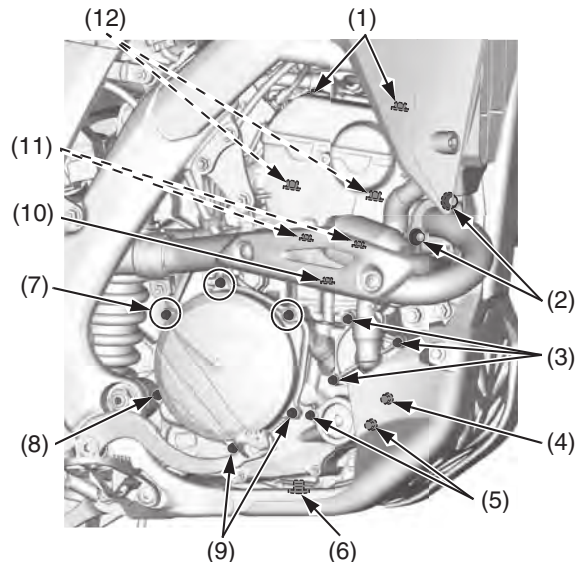
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

ENGINE

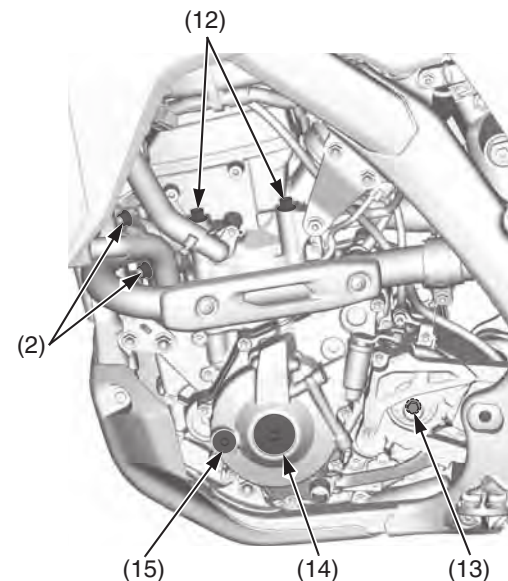
| | Item | Torque | | |
|----|----------------------------------|--------|-----|-------|
| | | lbf-ft | N-m | kgf-m |
| 1 | Cylinder head cover socket bolts | 7 | 10 | 1.0 |
| 2 | Exhaust pipe joint nuts | 15 | 21 | 2.1 |
| 3 | Water pump cover bolts | 7 | 10 | 1.0 |
| 4 | Coolant drain bolt | 7 | 10 | 1.0 |
| 5 | Oil filter cover bolts | 7 | 10 | 1.0 |
| 6 | Engine oil drain bolt | 12 | 16 | 1.6 |
| 7 | Clutch cover A bolts | 7 | 10 | 1.0 |
| 8 | Clutch cover B bolt | 7 | 10 | 1.0 |
| 9 | Clutch cover C bolts | 7 | 10 | 1.0 |
| 10 | Cylinder bolt | 7 | 10 | 1.0 |
| 11 | Cylinder head A bolts | 7 | 10 | 1.0 |
| 12 | Cylinder head B bolts | 35 | 48 | 4.9 |
| 13 | Drive sprocket bolt | 23 | 31 | 3.2 |
| 14 | Crankshaft hole cap | 11 | 15 | 1.5 |
| 15 | Timing hole cap | 4.4 | 6.0 | 0.6 |

RIGHT SIDE



- (1) cylinder head cover socket bolts
- (2) exhaust pipe joint nuts
- (3) water pump cover bolts
- (4) coolant drain bolt
- (5) oil filter cover bolts
- (6) engine oil drain bolt
- (7) clutch cover A bolts
- (8) clutch cover B bolt
- (9) clutch cover C bolts
- (10) cylinder bolt
- (11) cylinder head A bolts
- (12) cylinder head B bolts

LEFT SIDE



- (13) drive sprocket bolt
- (14) crankshaft hole cap
- (15) timinghole cap