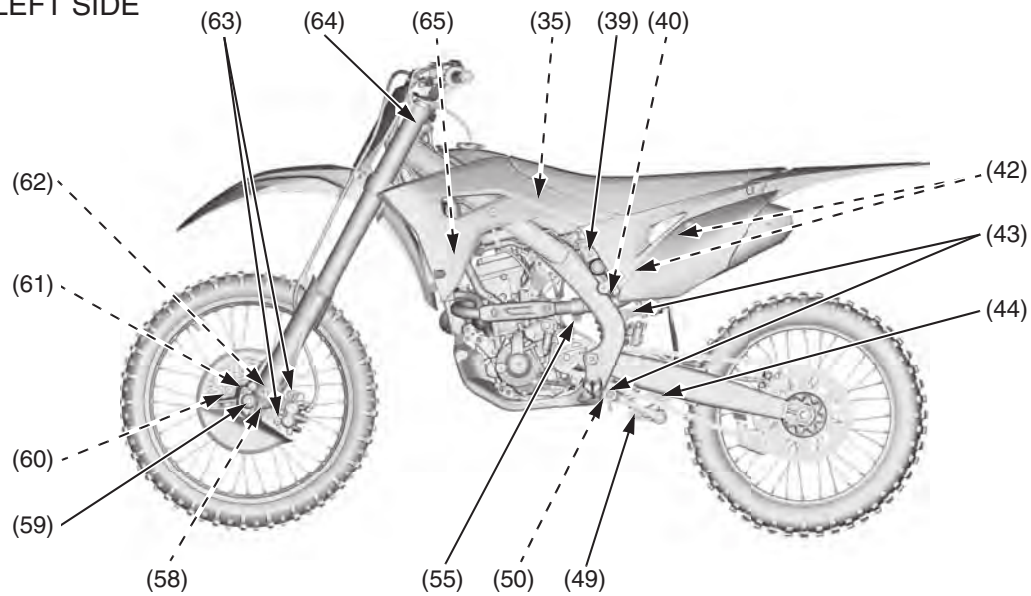
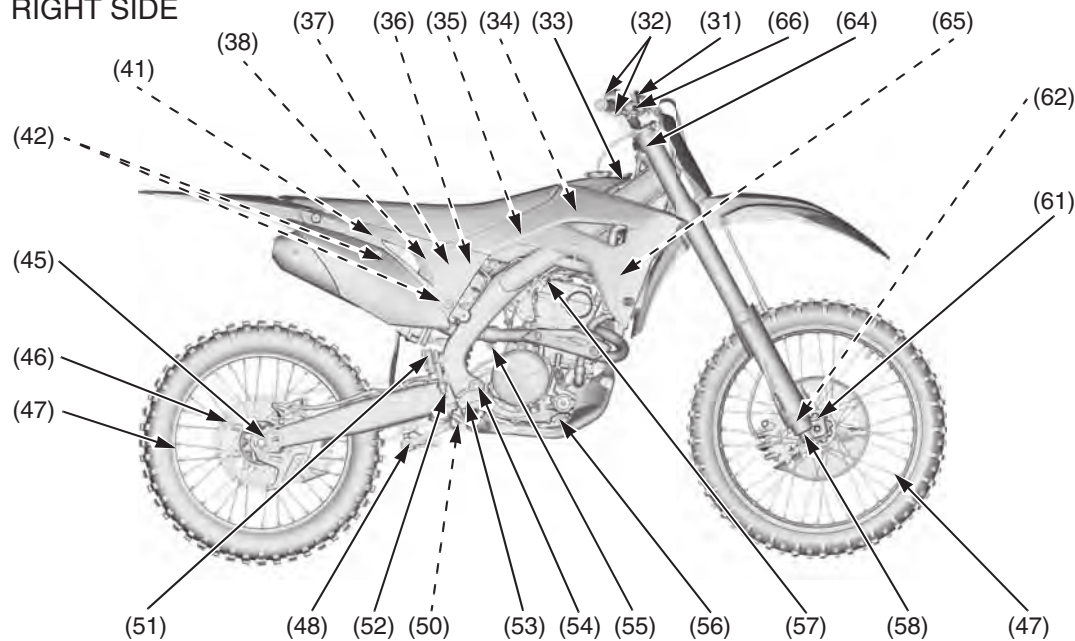


Torque Specifications

LEFT SIDE



RIGHT SIDE



FRAME

Item	Torque			Remarks
	lbf-ft	N·m	kgf·m	
31	0.7	1.0	0.1	
32	7	10	1.0	
33	7	10	1.0	
34	8	11	1.1	
35	7	10	1.0	
36	5.2	7.0	0.7	
37	7	10	1.0	
38	1.8	2.4	0.2	
39	32	44	4.5	NOTE 1
40	32	44	4.5	
41	1.5	2.0	0.2	
42	19	26	2.7	
43	9	12	1.2	NOTE 3
44	9	12	1.2	NOTE 1
45	38	52	5.3	NOTE 1, 4
46	94	128	13.1	NOTE 1
47	12	16	1.6	NOTE 1
48	9	12	1.2	
49	38	52	5.3	NOTE 1, 4
50	32	44	4.5	NOTE 1
51	27	37	3.8	NOTE 1, 4
52	0.7	1.0	0.1	
53	4.4	5.9	0.6	
54	27	36	3.7	NOTE 3
55	65	88	9.0	NOTE 1
56	15	20	2.0	
57	40	54	5.5	
58	3.0	4.0	0.4	
59	51	69	7.0	
60	65	88	9.0	
61	12	16	1.6	NOTE 1
62	15	20	2.0	
63	21	28	2.9	
64	22	30	3.1	NOTE 3
65	22	30	3.1	
66	7	10	1.0	
67	4.4	5.9	0.6	

NOTES: 1. U-nut

3. Apply a locking agent to the threads.

4. Apply molybdenum oil to the threads and flange surface.