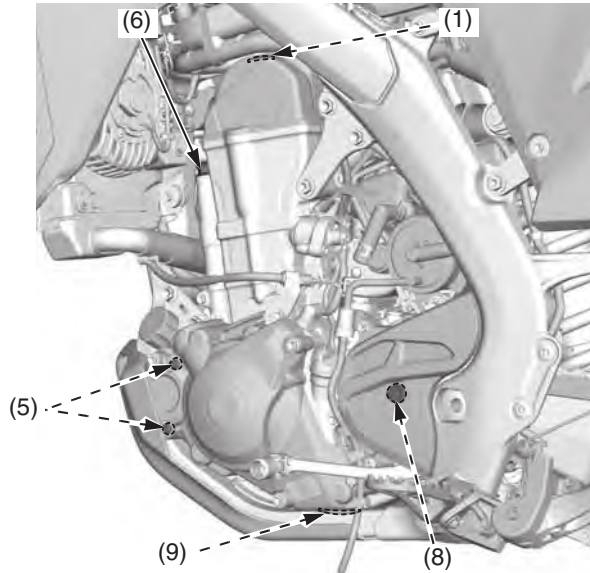


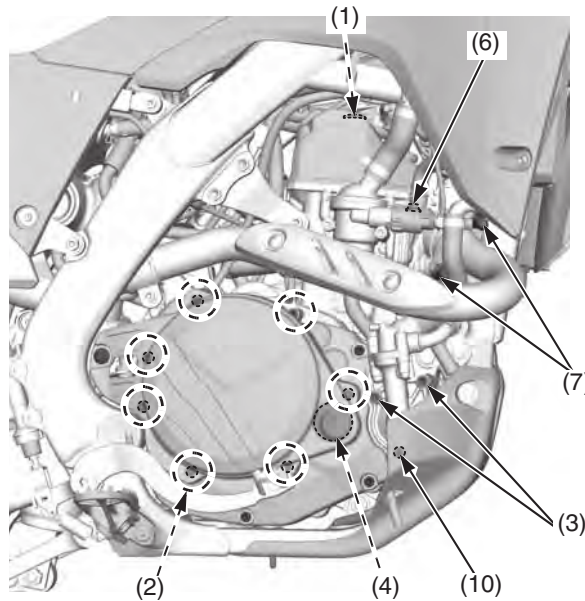
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

LEFT SIDE



RIGHT SIDE



ENGINE

Item	Torque			Remarks
	lbf-ft	N-m	kgf-m	
1 Cylinder head cover socket bolts	7	10	1.0	
2 Clutch cover bolts	7	10	1.0	
3 Water pump cover bolts	7	10	1.0	
4 Crankshaft hole cap	11	15	1.5	NOTE 1
5 Oil filter cover bolts	7	10	1.0	
6 Cylinder head bolts	37	50	5.1	NOTE 2
7 Exhaust pipe joint nuts	16	22	2.2	
8 Drive sprocket bolt	23	31	3.2	
9 Engine oil drain bolt	13	18	1.8	NOTE 2
10 Coolant drain bolt	7	10	1.0	

NOTES: 1. Apply grease to the threads.

2. Apply engine oil to the threads and seating surface.

(cont'd)