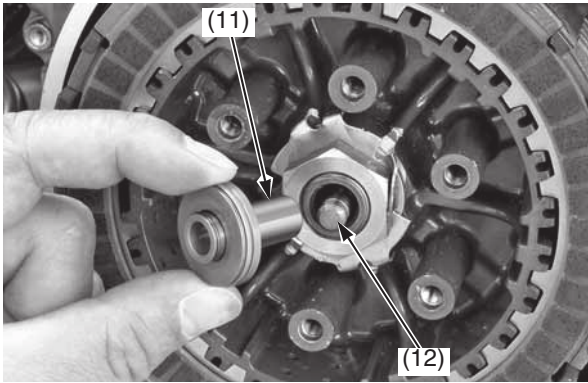
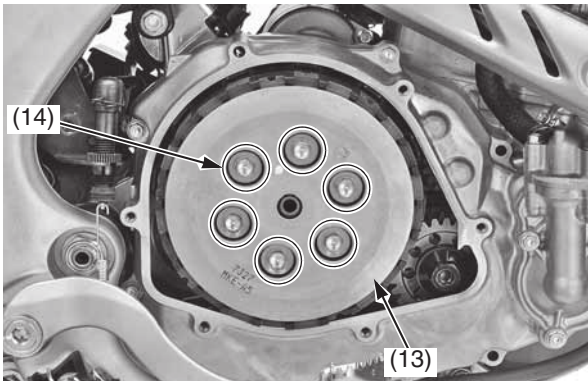


3. Insert the clutch lifter rod (11) into the mainshaft.
4. Install the clutch lifter (12) onto the rod.



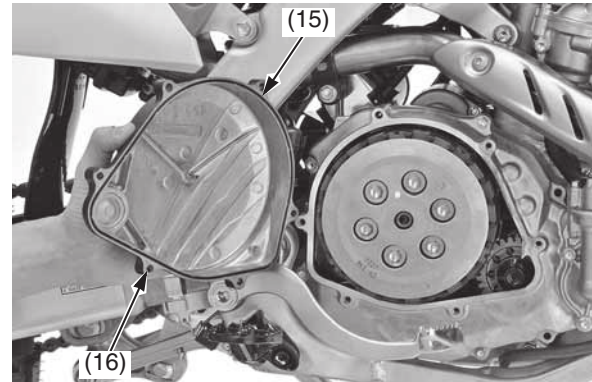
(11) clutch lifter rod (12) clutch lifter

5. Install the clutch pressure plate (13).
6. Install the six clutch springs and bolts (14).
7. Tighten the bolts in a crisscross pattern in two or three steps to the specified torque:
9 lbf·ft (12 N·m, 1.2 kgf·m)



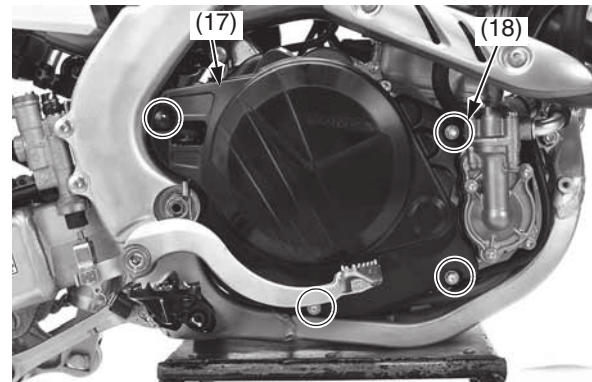
(13) clutch pressure plate
(14) clutch spring bolts and springs

8. Apply engine oil to a new O-ring (15) and install it in the groove of the clutch cover (16).
9. Install the cover by tightening the six cover bolts in a crisscross pattern in two or three steps to the specified torque:
7 lbf·ft (10 N·m, 1.0 kgf·m)



(15) O-ring (new)
(16) clutch cover

10. Install the right crankcase over cover (17) and tighten the four right crankcase over cover bolts (18).



(17) over cover (18) bolts

11. Pour recommended engine oil to the specified level (page 70).