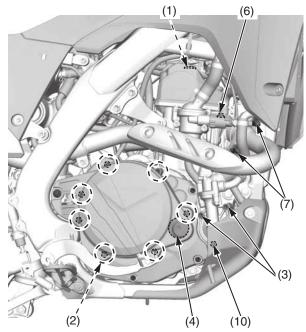
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

ENGINE

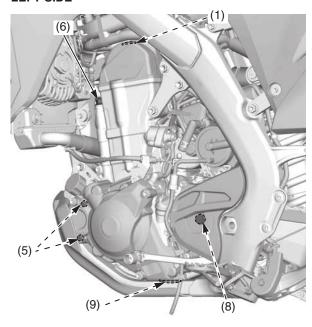
| Item | | Torque | | |
|------|----------------------------------|--------|-----|-------|
| | | lbf∙ft | N⋅m | kgf⋅m |
| 1 | Cylinder head cover socket bolts | 7 | 10 | 1.0 |
| 2 | Clutch cover bolts | 7 | 10 | 1.0 |
| 3 | Water pump cover bolts | 7 | 10 | 1.0 |
| 4 | Crankshaft hole cap | 11 | 15 | 1.5 |
| 5 | Oil filter cover bolts | 7 | 10 | 1.0 |
| 6 | Cylinder head bolts | 37 | 50 | 5.1 |
| 7 | Exhaust pipe joint nuts | 16 | 22 | 2.2 |
| 8 | Drive sprocket bolt | 23 | 31 | 3.2 |
| 9 | Engine oil drain bolt | 13 | 18 | 1.8 |
| 10 | Coolant drain bolt | 7 | 10 | 1.0 |

RIGHT SIDE



- (1) cylinder head cover socket bolts(2) clutch cover bolts
- (2) clutch cover botts
 (3) water pump cover bolts
 (4) crankshaft hole cap
 (6) cylinder head bolts
 (7) exhaust pipe joint nuts
 (10) coolant drain bolt

LEFT SIDE



- (1) cylinder head cover socket bolts
 (5) oil filter cover bolts
 (6) cylinder head bolts
 (8) drive sprocket bolt
 (9) engine oil drain bolt