# **Additional Maintenance Procedures**

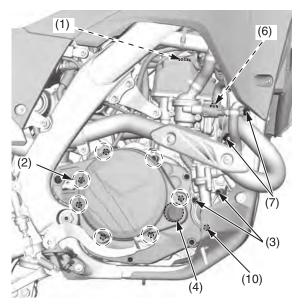
## Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

### ENGINE

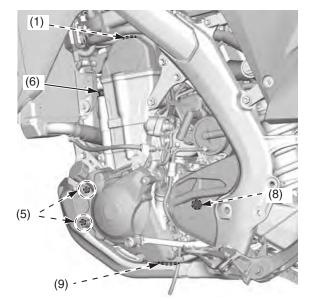
Item		Torque		
		lbf∙ft	N∙m	kgf⋅m
1	Cylinder head cover socket bolts	7	10	1.0
2	Clutch cover bolts	7	10	1.0
3	Water pump cover bolts	7	10	1.0
4	Crankshaft hole cap	11	15	1.5
5	Oil filter cover bolts	7	10	1.0
6	Cylinder head bolts	37	50	5.1
7	Exhaust pipe joint nuts	16	22	2.2
8	Drive sprocket bolt	23	31	3.2
9	Engine oil drain bolt	13	18	1.8
10	Coolant drain bolt	7	10	1.0

### **RIGHT SIDE**



(1) cylinder head cover socket bolts
(2) clutch cover bolts
(3) water pump cover bolts
(4) crankshaft hole cap
(6) cylinder head bolts
(7) exhaust pipe joint nuts
(10) coolant drain bolt

### LEFT SIDE



(1) cylinder head cover socket bolts
(5) oil filter cover bolts
(6) cylinder head bolts
(8) drive sprocket bolt
(9) engine oil drain bolt