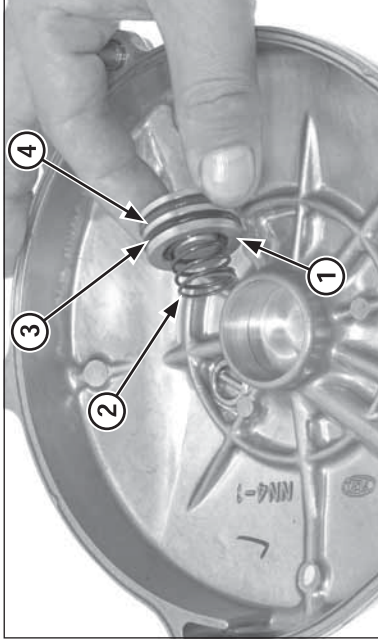


## Engine servicing



- (1) SLAVE CYLINDER PISTON
- (2) SPRING
- (3) O-RING (BLACK)
- (4) O-RING (GREEN)

Apply small squirts of air pressure to the fluid inlet to remove the piston.  
Do not use high pressure air or bring the nozzle close to the inlet.

Remove the slave cylinder piston, return spring and O-rings.  
Remove the O-rings from the piston.

Check the slave cylinder in the clutch cover for scoring or other damage.

Check the slave cylinder piston for scratches, scoring or other damage.

Check the piston spring for weakness or damage.

Clean slave cylinder O-ring grooves with clean brake fluid.

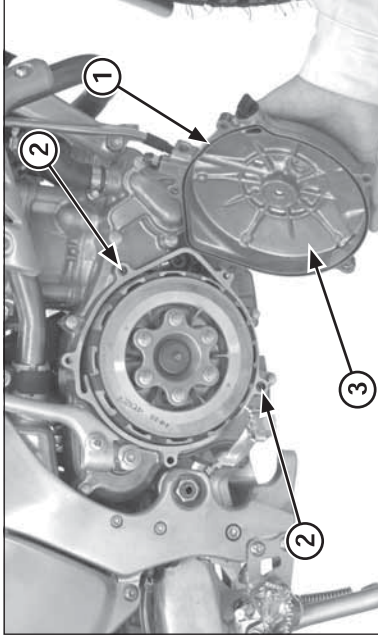
Apply silicone grease to the O-rings.

Install 23 x 2.1 mm O-ring (Black) into the spring side groove.

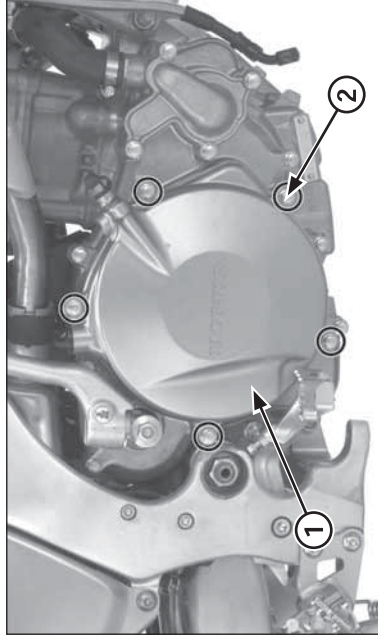
Install 21.8 x 2.4 mm O-ring (Green) into the lifter plate side groove.

Do not interchange the O-rings.

Install the return spring and piston into the slave cylinder in the clutch cover.



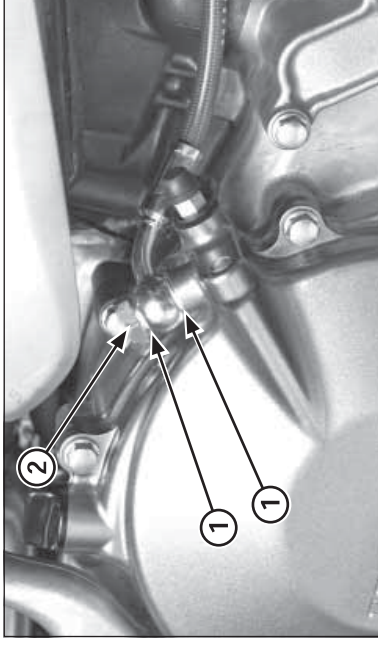
- (1) O-RING
- (2) DOWEL PINS
- (3) CLUTCH COVER



- (1) CLUTCH COVER
- (2) BOLTS

Install new O-ring into the clutch cover groove.  
Install the dowel pins onto the right crankcase cover.  
Install the clutch cover onto the right crankcase cover.

Install and tighten the clutch cover bolts.



- (1) SEALING WASHERS
- (2) OIL BOLT

Install the clutch hose eyelet with new sealing washers.  
Install and tighten the oil bolt..

Fill the clutch system with recommended brake fluid and bleed air.