



**14.** Install the new oil filter inside the crankcase, with its "OUT SIDE" mark facing out.

**⚠ WARNING**

Installing the oil filter backwards can result in severe engine damage.

- 15.** Install new O-rings in the oil filter cover grooves.
- 16.** Install the oil filter cover in the left crankcase, aligning the centre of the cover with the hole in the oil filter.  
Make sure that the oil filter cover seats properly in the crankcase.
- 17.** Install the retaining plate and tighten the bolt securely.