5. Tighten the front axle bolt.

Torque: $47 \mathrm{lbf} \cdot f \mathrm{ft}(64 \mathrm{~N} \cdot \mathrm{~m}, 6.5 \mathrm{kgf} \cdot \mathrm{m})$
6. Install the brake caliper and tighten the fixing bolts.

Torque: $23 \mathrm{lbf} \cdot \mathrm{ft}(31 \mathrm{~N} \cdot \mathrm{~m}, 3.2 \mathrm{kgf} \cdot \mathrm{m})$

## NOTICE

When installing a wheel or caliper into original position, carefully fit the brake disc between the pads to avoid scratching them.
7. Lower the front wheel on the ground.
8. Apply the brake lever several times. Then, pump the fork several times.
9. Raise the front wheel off the ground again, and check that the wheel rotates freely after you release the brake.
10. Check the clearances between each surface of the brake disc and the brake
bracket (not the brake pads) are symmetrical.
$>$ If the clearances are not symmetrical, loosen the right axle pinch bolts and pull the right fork outward or push inward to adjust the clearance.

11. Tighten the left axle pinch bolts.

Torque: $16 \mathrm{lbf} \cdot f t(22 \mathrm{~N} \cdot \mathrm{~m}, 2.2 \mathrm{kgf} \cdot \mathrm{m})$

