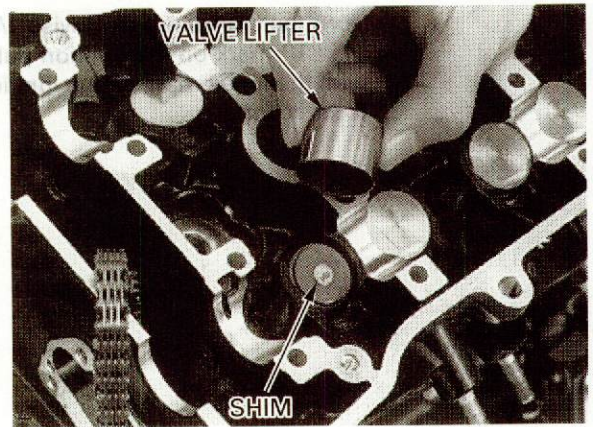


ADJUSTMENT

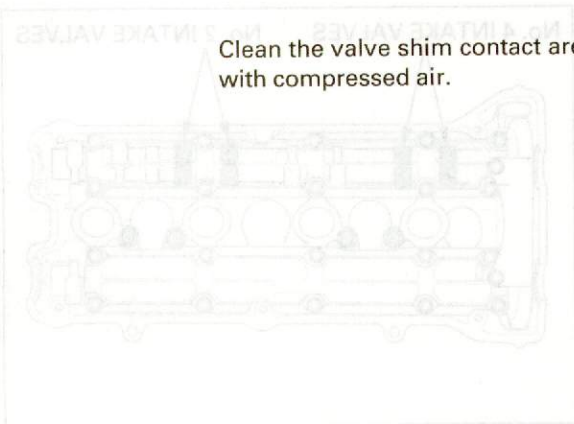
Remove the camshaft (page 8-7).
Remove the valve lifters and shims.

NOTE:

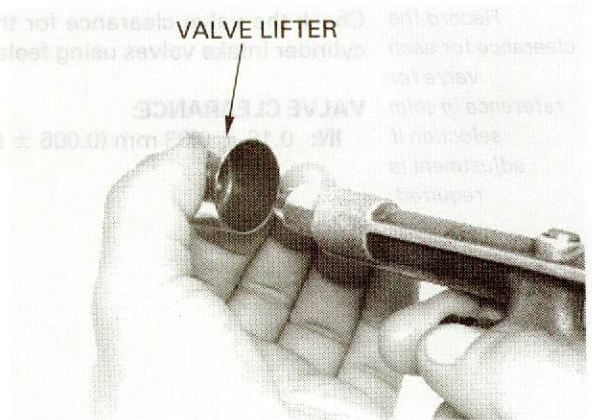
- Shim may stick to the inside of the valve lifter. Do not allow the shims to fall into the crankcase.
- Mark all valve lifters and shims to ensure correct reassembly in their original locations.
- The valve lifter can be easily removed with a valve lapping tool or magnet.
- The shims can be easily removed with a tweezers or magnet.



Clean the valve shim contact area in the valve lifter with compressed air.



VALVE LIFTER



Measure the shim thickness and record it.

NOTE:

Sixty-five different thickness shims are available from the thinnest 1.200 mm thickness shim to the thickest 2.800 mm thickness shim in intervals of 0.025 mm.

Calculate the new shim thickness using the equation below.

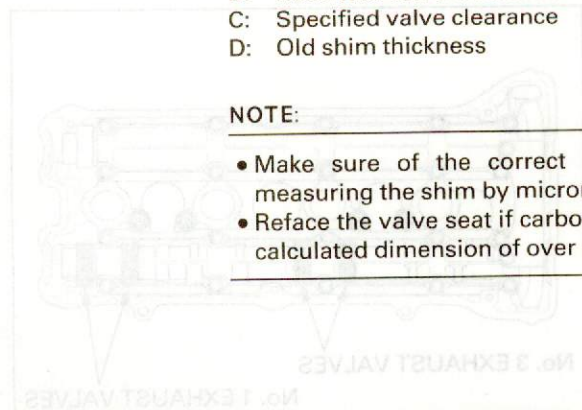
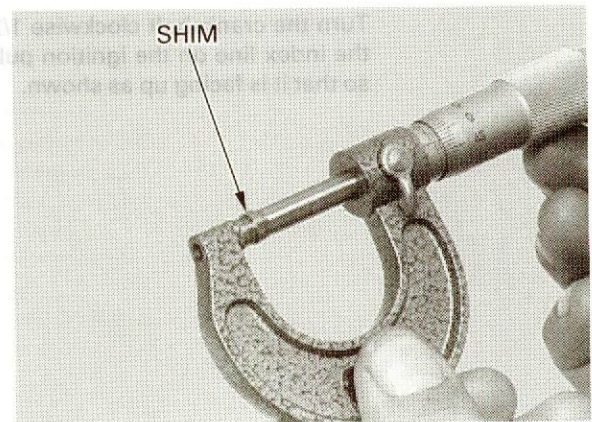
$$A = (B - C) + D$$

- A: New shim thickness
- B: Recorded valve clearance
- C: Specified valve clearance
- D: Old shim thickness

NOTE:

- Make sure of the correct shim thickness by measuring the shim by micrometer.
- Reface the valve seat if carbon deposit result in a calculated dimension of over 2.800 mm.

SHIM



1.80 mm	1.825 mm	1.85 mm	1.875 mm