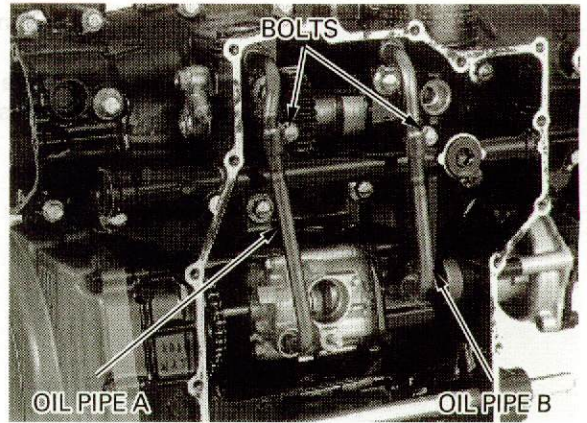
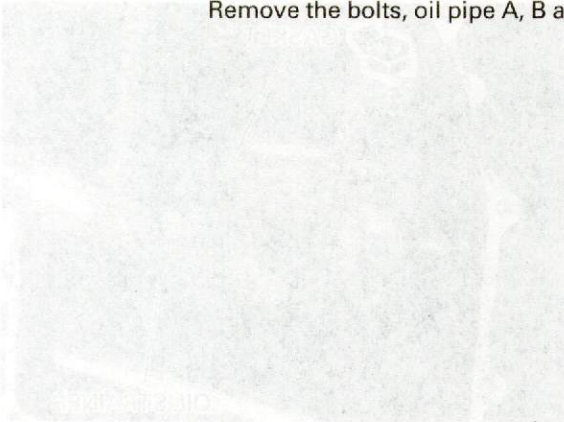


Remove the bolts, oil pipe A, B and O-rings.

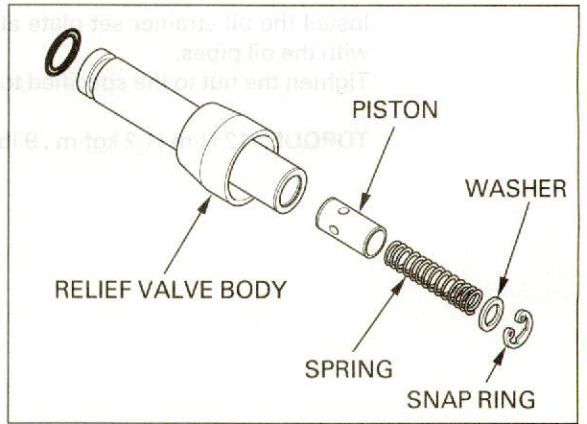


**INSPECTION**

Check the operation of the pressure relief valve by pushing on the piston.  
Disassemble the relief valve by removing the snap ring.

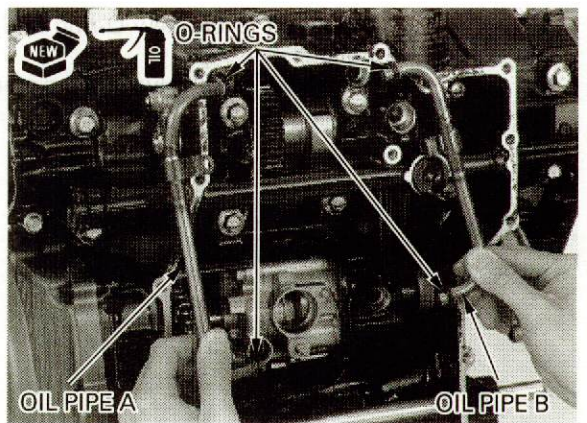
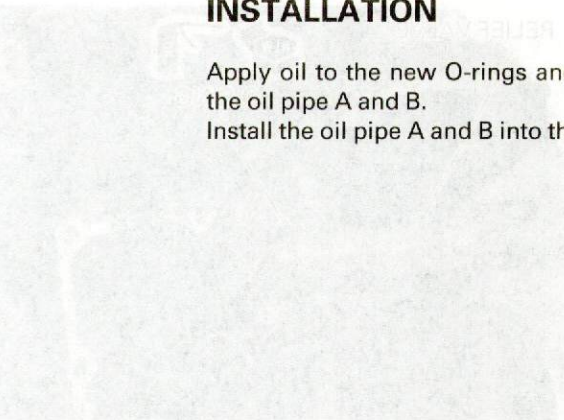
Inspect the piston for wear, sticking or damage.  
Inspect the spring for weakness or damage.

Assemble the relief valve in the reverse order of disassembly.



**INSTALLATION**

Apply oil to the new O-rings and install them onto the oil pipe A and B.  
Install the oil pipe A and B into the crankcase.



Apply a locking agent to the oil pipe mounting bolt threads.  
Install and tighten the oil pipe mounting bolts to the specified torque.

**TORQUE:** 12 N·m (1.2 kgf·m , 9 lbf·ft)

