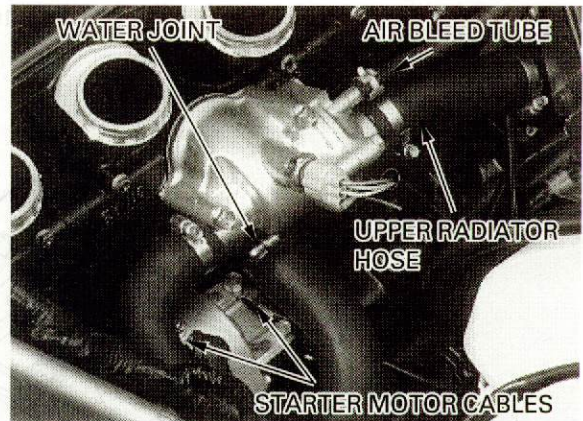


Route the starter motor cable and ground cables. Tighten the starter motor cable nut and ground cable bolt.

Install the water joint to the cylinder block and tighten the bolts.

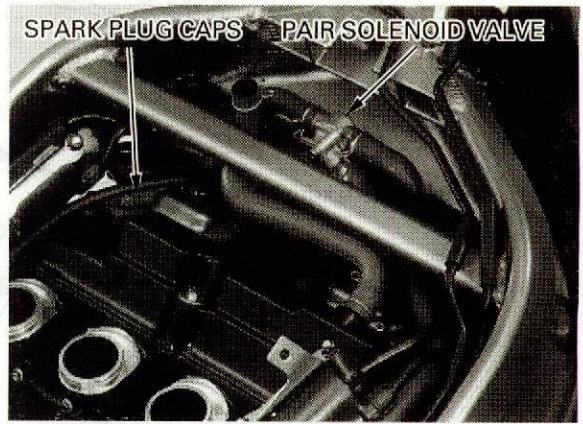
Connect the air bleed tube and upper radiator hose to the thermostat housing cover.



Install the PAIR solenoid valve/tubes assembly into the frame.

Connect the PAIR air tubes to the PAIR reed valve covers.

Install the spark plug caps.



Route the alternator wire into the frame, connect the alternator 3P (White) connector.



Connect the following connector:

- Ignition pulse generator 2P (Red) connector
- Cam pulse generator 2P (Natural) connector
- Speed sensor 3P (Natural) connector
- Side stand switch 2P (Green) connector
- Engine sub-harness 6P (Natural) connector
- O<sub>2</sub> sensor 4P (Gray) connector

Install the following:

- Throttle body (page 5-66)
- Fuel tank (page 5-58)

Adjust the drive chain slack (page 3-20).

Pour recommended engine oil up to the proper level (page 3-13).

Fill the cooling system with recommended coolant and bleed the air (page 6-4).

