

CLUTCH/GEARSHIFT LINKAGE

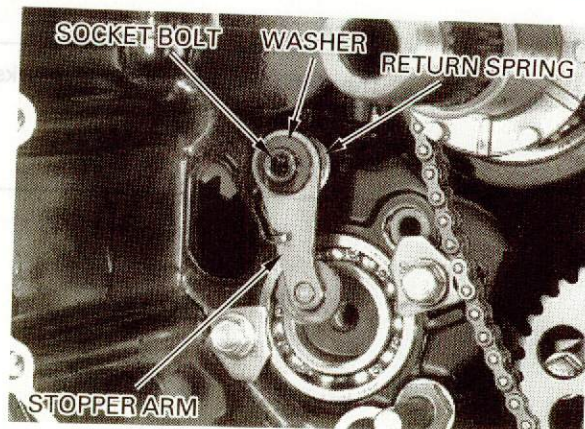
GEARSHIFT LINKAGE INSTALLATION

Install the following:

- Washer
- Return spring
- Stopper arm

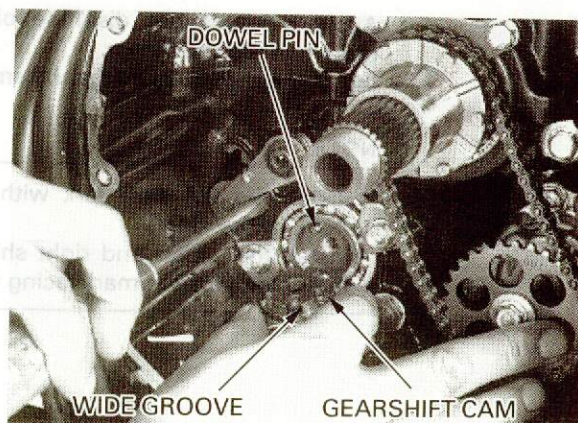
Tighten the stopper arm bolt to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



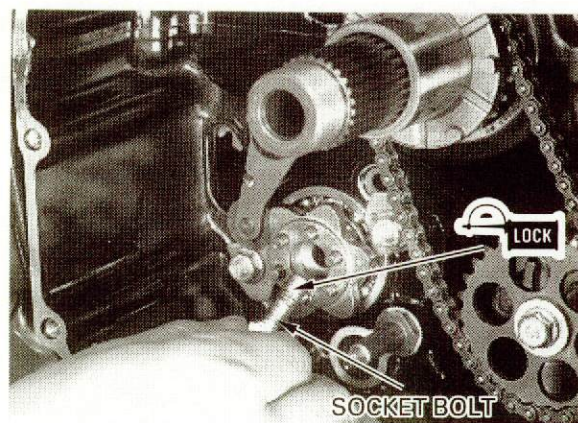
Align the dowel pin on the shift drum center with the wide groove on the gearshift cam.

Install the dowel pin onto the shift drum. Install the gearshift cam while holding the stopper arm using a screwdriver as shown.



Apply a locking agent to the gearshift cam socket bolt threads. Install and tighten the socket bolt to the specified torque.

TORQUE: 23 N·m (2.3 kgf·m , 17 lbf·ft)



Install the thrust washer and gearshift spindle assembly into the crankcase while aligning the spring ends with the crankcase stopper pin.

