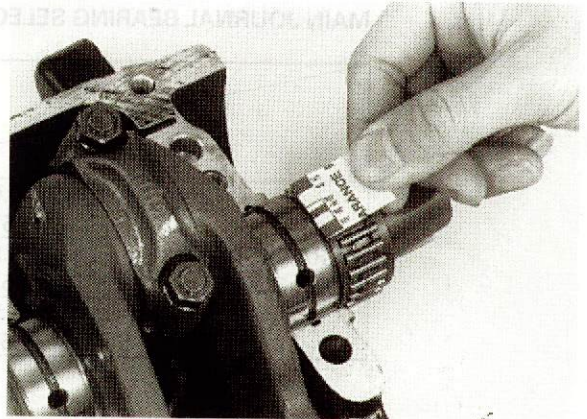


Remove the 9 mm bolts and lower crankcase. Measure the compressed plastigauge on each journal.

SERVICE LIMIT: 0.045 mm (0.0018 in)

If main bearing clearance is beyond tolerance, select a replacement bearing.

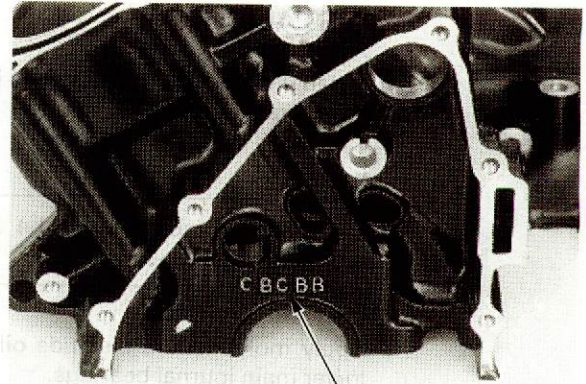


MAIN JOURNAL BEARING SELECTION

Record the crankcase I.D. letters from the pad on the left side of the upper crankcase as shown.

NOTE:

The letters (A, B or C) on the upper crankcase are the codes for the main journal I.D.s from left to right.



CRANKCASE I.D. CODE

Record the corresponding main journal O.D. code numbers from the crank weight.

NOTE:

The numbers (1, 2 or 3) on the crank weight are the codes for the main journal O.D.s from left to right.

Cross reference the case and journal codes to determine the replacement bearing color codes.



MAIN JOURNAL O.D. CODE

BEARING THICKNESS:

- A (Black): Thick
 - B (Brown):
 - C (Green):
 - D (Yellow):
 - E (Pink): Thin
- ↑ ↓

CAUTION:

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.



IDENTIFICATION COLOR