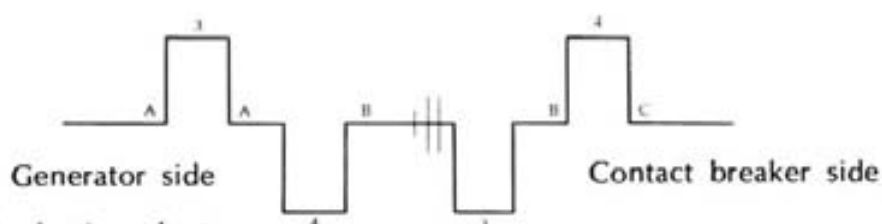
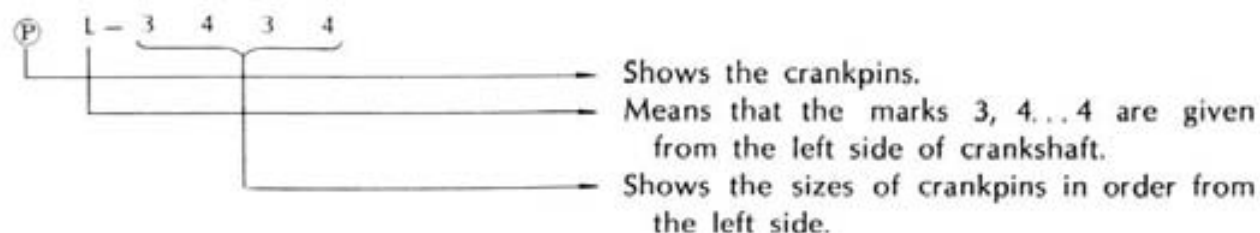
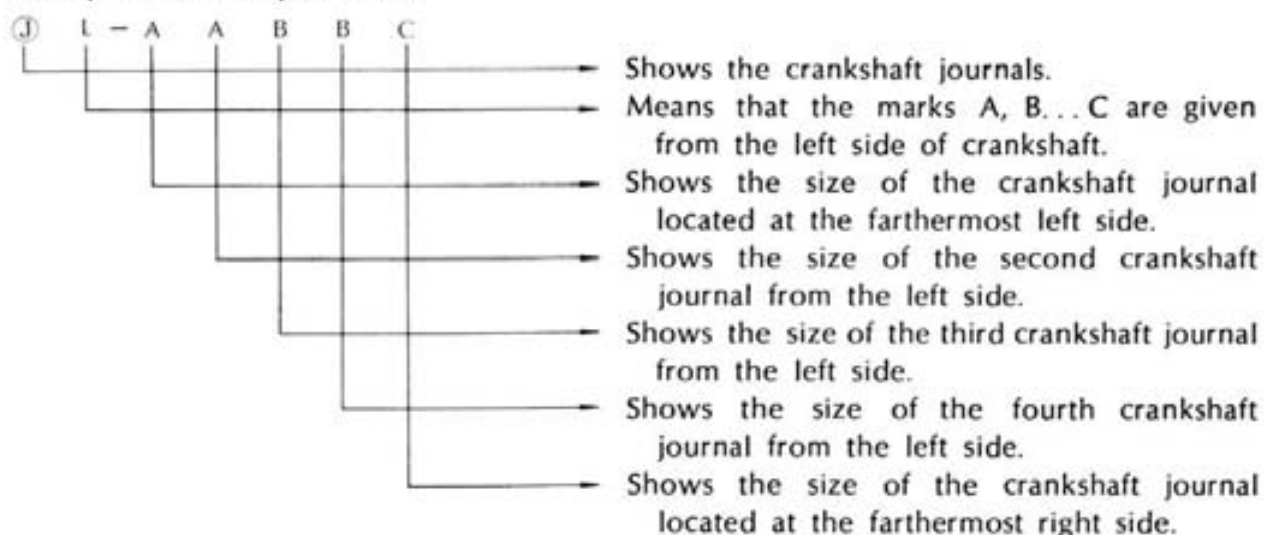


Description of stamped marks



Bearing metal selection charts

The bearing metals of crankshaft journals and crank pins are respectively available in four selective sizes. They are selective-fitted so that a proper oil clearance can be obtained. When replacing a bearing, select the bearing metal of the correct size according to the bearing metal selection charts below. As a rule, use the bearing metal having the same mark put on the metal used hitherto

Crankshaft Journal Bearing Metal Selection Table

Marking	Crankcase			Crankshaft			Bearing			
	A	B	C	A	B	C	Black	Brown	Green	Yellow
Dimension (mm)	39.000	39.008	39.016	36.000	35.995	35.990	1.5002	1.4998	1.4994	1.4990
	39.008	39.016	39.024	35.995	35.990	35.985	1.4998	1.4994	1.4990	1.4986
Oil clearance (μ)										
20-41		A			A					Yellow (13318-300-013)
22-43		A			C					Green (13317-300-013)
25-46		A			B					Yellow (13318-300-013)
20-41		B			A					Green (13317-300-013)
22-43		B			B					Green (13317-300-013)
25-46		B			C					Brown (13316-300-013)
20-41		C			A					Brown (13316-300-013)
22-43		C			B					Brown (13316-300-013)
25-46		C			C					Black (13315-300-013)