

C. Staking of Drive Chain

1. Position drive chain joint portion to be staked on chain holder in place and also place wedge holder between chain holder and pressure holder as shown in Fig. 20-42. So that tip of wedge is in line with center of joint pin.

By tightening finger-tight, move forward pressure bolt A until it stops.

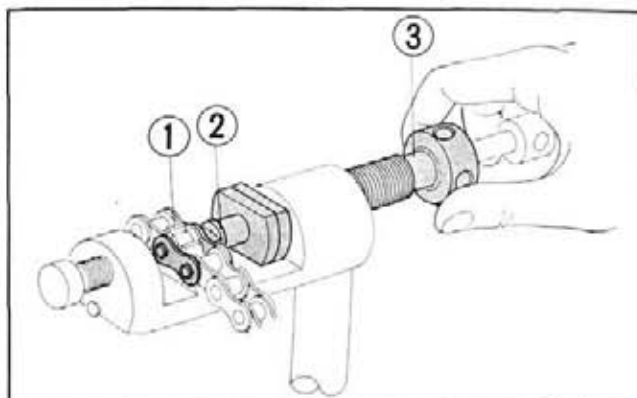


Fig. 20-42 ① Chain holder
② Joint pin
③ Pressure bolt A

2. Screw in adjuster bolt until opposite end of joint pin is forced against it.

NOTE:

Screw in adjuster bolt until finger-tight.

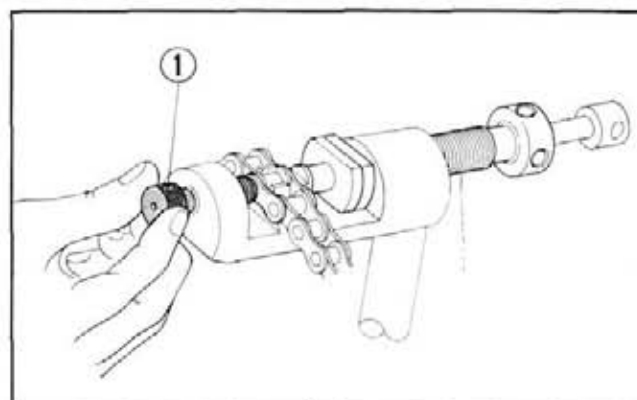


Fig. 20-43 ① Adjuster bolt

3. By use of handlebar, stake end of joint pin by turning pressure bolt B 3/4 turn.

NOTE:

Never exceed 3/4 turn.

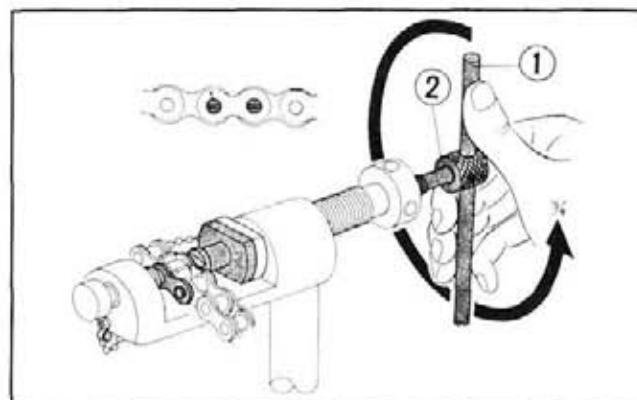


Fig. 20-44 ① Handle bar
② Pressure bolt B

4. After backing off pressure bolt A approx. two turns, back off wedge pin 1/4 turn (90 degrees) and repeat steps 1 thru 3 so that end of joint pin is staked in a cross pattern. Repeat entire steps on opposite end.

NOTF:

Besure that cross patterned stakings beperformed at 90° angles.

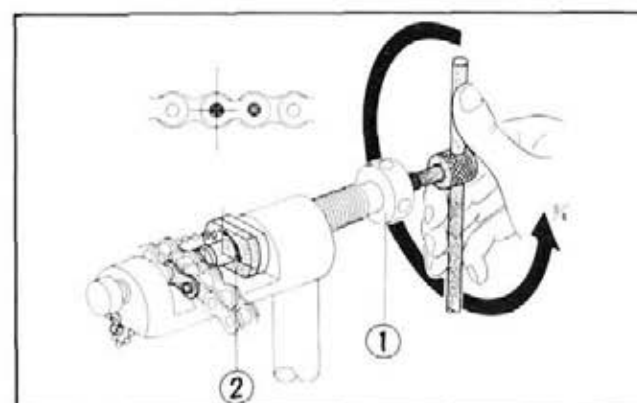


Fig. 20-45 ① Pressure bolt A
② Wedge pin