

Fig. 54 ① Balancing mark  
② Balancing weight

6. Balancing the Rear Wheel
  - a. Remove the rear wheel.
  - b. Remove the side collars from both sides of the wheel.
  - c. Remove the rear brake disc.
  - d. Insert the axle shaft through the rear wheel and place the shaft V blocks, holding the wheel vertical.
  - e. Make three chalk marks on the wheel and spin by hand, allowing the heavy part to roll to the bottom.
  - f. Attach compensating weights to the top section, and again spin the wheel to check the result.
  - g. The weights should be installed to the spoke. The following four weights are available: 5 g, 10 g, 15 g and 20 g.

#### Assembly

1. Assembly is the reverse order of the removal.

**NOTE:** Make sure your hands and tools are free of dust and abrasives as they may ruin the bearing if allowed in side.

2. Install the wheel axle shaft from the left side.
3. After assembling, check the tension of the drive chain and the operation of the brake and adjust as necessary.

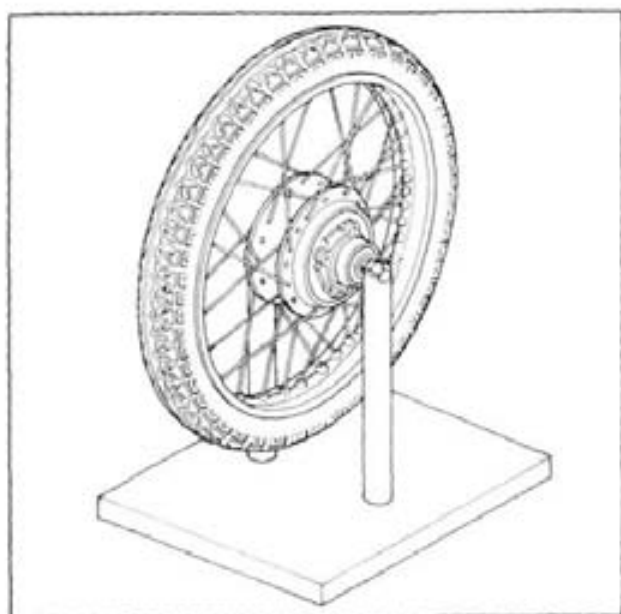


Fig. 55