

**Requisite Service**

• Crankcase separation (page 10-6)

• Crankcase combination (page 10-22)

Procedure		Q'ty	Remarks
(1)	<b>Removal Order</b> Mainshaft assembly	1	Installation is in the reverse order of removal. • At installation, align the holes in the needle bearing case with the pins on the crankcase. • At installation, align the goove on the needle bearing case with the crankcase mating surface. At installation, align the holes in the needle bearing case with the orifice and groove on the crankcase.  <b>NOTE</b> • Unstake the tab for enough to enable bolt removal. The tabs can break easily. Install a new oil pass pipe plate on assembly.
(2)	Countershaft assembly	1	
(3)	Oil orifice	1	
(4)	Pin	1	
(5)	Oil pass pipe plate bolt	3	
(6)	Oil pass pipe plate	1	
(7)	O-ring	4	