

**CAUTION**

- Spilling brake fluid will damage painted, plastic, or rubber parts.

**NOTE**

- Using wires, hang the clutch master cylinder at least as high as the position it was originally installed at to prevent air from getting into the master cylinder. Do not twist the clutch hose.
- Route the cables and wire harnesses properly.

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
(1)	Clutch switch connector	2	
(2)	Clutch master cylinder holder bolt	2	At installation, tighten the upper bolt first.
(3)	Clutch master cylinder holder	1	• At installation, align the mating surface of the master cylinder and holder with the punch mark on the handlebar. • Install the holder with its "UP" mark facing up.
(4)	Clutch master cylinder assembly	1	
(5)	Left handlebar switch screw	2	At installation, tighten the front screw first, then the rear screw.
(6)	Choke cable	1	
(7)	Left handlebar switch housing	1	At installation, align the locating pin in the throttle housing with the hole on the handlebar.
(8)	Handlebar weight	1	
(9)	Handle grip	1	
(10)	Choke lever	1	
(11)	Stop ring	1	
(12)	Left handlebar pinch flange bolt	1	
(13)	Left handlebar	1	At installation, align the stopper on the handlebar with the groove in the top bridge.