

NOTE

- Replace the bearings and races as a set.
- At installation, apply grease to all bearing area.

Requisite Service

- Fork removal/installation (page 11-10)
- Handlebar removal/installation (page 11-2,4)

Procedure		Q'ty	Remarks
Removal Order			
(1)	Brake hose bracket mounting bolt	2	
(2)	Brake hose bracket assembly	1	
(3)	Stem nut cap	1	
(4)	Stem nut	1	
(5)	Top bridge	1	
(6)	Lock nut	1	Bend straight the tabs of the lock washer, then remove.
(7)	Lock washer	1	
(8)	Bearing adjustment nut	1	Removal/installation (page 11-18)
(9)	Dust seal	1	
(10)	Upper bearing inner race	1	
(11)	Upper bearing	1	
(12)	Steering stem	1	
(13)	Lower bearing	1	
(14)	Lower bearing inner race	1	
(15)	Dust seal	1	
(16)	Upper bearing outer race	1	Use ball race remover (07953-MJ10000).
(17)	Lower bearing outer race	1	Use bearing race remover (07946-3710500).
Installation Order			
(17)	Lower bearing outer race	1	Use driver (07749-0010000) and attachment 52×55mm (07746-0010400).
(16)	Upper bearing outer race	1	Use driver (07749-0010000) and attachment 42×47mm (07746-0010300).
(15)	Dust seal	1	
(14)	Lower bearing inner race	1	Use steering stem driver (07946-MB00000) for installation.
(13)	Lower bearing	1	
(12)	Steering stem	1	
(11)	Upper bearing	1	
(10)	Upper bearing inner race	1	
(9)	Dust seal	1	
(8)	Bearing adjustment nut	1	See page 11-18 for tightening procedure.
(7)	Lock washer	1	
(6)	Lock nut	1	
(5)	Top bridge	1	
(4)	Stem nut	1	Temporarily install the fork legs and torque the nut.
(3)	Stem nut cap	1	
(2)	Brake hose bracket assembly	1	
(1)	Brake hose bracket mounting bolt	2	