

▲ WARNING

- A contaminated brake disc or pad reduces stopping power. Discard contaminated pads and clean a contaminated disc with a high quality brake degreasing agent.

NOTE

- Replace the wheel bearings in pairs.
- Do not add more than 60 grams of balance weight to the wheel.

Requisite Service

- Rear wheel removal/installation (page 12-2)

Procedure		Qty	Remarks
	Disassembly Order		
(1)	Brake disc mounting bolt	6	Assembly is in the reverse order of disassembly.
(2)	Brake disc	1	At installation, install the disc with its "⇒DRIVE" mark facing out.
(3)	Driven flange assembly	1	
	Driven Flange Disassembly Order		
(a)	Driven sprocket nut	5	Temporarily install the driven flange into the wheel hub, then remove the nuts.
(b)	Driven sprocket	1	
(c)	Rear axle sleeve	1	
(d)	Dust seal	1	
(e)	Driven flange bearing (62/22)	1	
(4)	Damper rubber	5	
(5)	O-ring, 69 x 2 mm	1	
(6)	Right dust seal	1	
(7)	Left wheel bearing (6304 UU)	1	
(8)	Distance collar	1	
(9)	Right wheel bearing (6304 UU)	1	NOTE • Drive in the right side bearing first, then the left side bearing.