

NOTE

- Note the location and number of thrust washers when disassembling.

Requisite Service

- Starter motor removal/installation (page 16-7)

Procedure		Q'ty	Remarks
	Removal Order		Installation is in the reverse order of removal.
(1)	Flange bolt	2	
(2)	Rear cover	1	At installation, align tabs in the rear cover with the projection of the brush holder plate.
(3)	O-ring	1	
(4)	Shim	–	Note the location and number of shims.
(5)	Front cover	1	
(6)	O-ring	1	
(7)	Lock washer	1	
(8)	Dust seal	1	
(9)	Washer	–	Note the location and number of washers.
(10)	Armature	1	
(11)	Terminal nut	1	
(12)	Washer	1	
(13)	Insulated washer	3	
(14)	O-ring	1	
(15)	Brush holder assembly	1	
	Brush Holder Disassembly Order		Assembly is in the reverse order of disassembly.
(16)	Terminal bolt supporter	1	At installation, install the supporter with its tab facing the brush holder.
(17)	Terminal bolt	1	
(18)	Motor brush	1	
(19)	Brush spring	4	