

Frame	Item	Q'ty	Thread dia. (mm)	Torque N • m (kg-m, ft-lb)	Remarks
	Frame/Body Panels/Exhaust System:				
	Exhaust pipe joint nut	8	7	17 (1.7, 12)	
	Muffler band bolt	4	8	22 (2.2, 16)	
	Muffler stay flange nut	3	8	22 (2.2, 16)	
	Step holder bolt	4	8	33 (3.3, 24)	
	Center stand bolt	1	10	50 (5.0, 36)	
	Side stand pivot bolt	1	10	8 (0.8, 5.8)	
	Side stand pivot lock nut	1	10	40 (4.0, 29)	Note 9
	Side stand bracket bolt	3	10	65 (6.5, 47)	
	Grub rail mounting bolt	4	8	35 (3.5, 2.5)	
	Lubrication System:				
	Oil cooler pipe joint	4	6	9 (0.9, 6.5)	
	Fuel System:				
	Fuel valve	1	6	10 (1.0, 7)	
	Fuel tank cap	7	4	3 (0.30, 2.2)	
	Fuel unit	4	6	10 (1.0, 7)	Note 9
	Fuel tank mounting bolt	2	6	10 (1.0, 7)	
	Fuel tank pivot nut	1	6	10 (1.0, 7)	Note 9
	Cooling System:				
	Fan motor switch	1	16	18 (1.8, 13)	Note 1
	Water hose joint	1	6	9 (0.9, 6.5)	
	Water hose band			1.0-1.5 (0.10-0.15, 0.7-1.1)	
	Engine Mounting:				
	Front engine hanger bolt/nut (Upper)	2	10	45 (4.5, 33)	
	Front engine hanger bolt/nut (Lower)	2	10	45 (4.5, 33)	
	Rear engine hanger bolt/nut (Upper)	1	12	55 (5.5, 40)	
	Rear engine hanger bolt/nut (Lower)	1	12	55 (5.5, 40)	
	Engine hanger adjusting bolt	1	20	8 (0.8, 5.8)	
	Engine hanger adjusting bolt lock nut	1	20	25 (2.5, 18)	
	Clutch/Gearshift Linkage:				
	Clutch master cylinder holder bolt	2	6	12 (1.2, 9)	
	Clutch master cylinder cap screw	2	4	1.5 (0.15, 1.1)	
	Clutch lever pivot bolt	1	6	0.8 (0.08, 0.6)	
	Clutch lever pivot nut	1	6	5.9 (0.59, 4.3)	
	Clutch switch screw	1	4	1.2 (0.12, 0.8)	
	Gearshift pedal arm pinch bolt	1	6	16 (1.6, 12)	
	Gearshift pedal arm pivot bolt	1	8	27 (2.7, 20)	
	Wheels:				
	Front axle bolt	1	14	59 (5.9, 43)	
	Front axle holder bolt	4	8	22 (2.2, 16)	
	Front brake disc bolt	12	8	42 (4.2, 30)	Note 10
	Rear axle nut	1	18	93 (9.3, 67)	
	Rear brake disc bolt	6	8	42 (4.2, 30)	Note 10
	Driven sprocket nut	5	12	110 (11.0, 78)	Note 9
	Front Suspension:				
	Steering stem nut	1	24	103 (10.3, 96)	
	Top thread A	1	26	25 (2.5, 18)	See page 11-18
	Top thread B	1	26		
	Top bridge pinch bolt	2	8	23 (2.3, 17)	
	Bottom bridge pinch bolt	2	10	49 (4.9, 35)	
	Handlebar pivot pinch bolt	2	8	27 (2.7, 20)	
	Handlebar weight mounting screw	2	6	10 (1.0, 7)	