
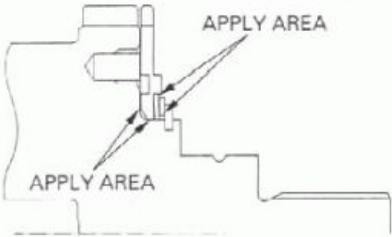


ENGINE (Cont'd)

LOCATION	MATERIAL	REMARKS
Cylinder head semi-circular cut-out 	Sealant	
Camshaft lobes/journals Valve lifter outer sliding surface Valve stem (valve guide sliding surface) Piston pin sliding surface Main journal bearing surface Connecting rod bearing surface Crankshaft journals M3/4, C5, C6 shifter gear (shift fork grooves) Clutch outer/primary driven gear sliding surface Clutch outer guide sliding surface Starter reduction gear outer surface Primary drive gear and sub gear sliding surface 	Molybdenum disulfide oil (a mixture of 1/2 engine oil and 1/2 molybdenum disulfide grease)	
Piston ring sliding area Main journal 9 mm bolt threads and seating surface (after removing anti-rust oil additive) Cylinder head special bolt (after removing anti-rust oil additive) Oil strainer packing Oil filter cartridge threads and O-ring Flywheel bolt threads and seating surface Starter one-way clutch sliding surface Connecting rod nut threads Clutch joint piece sliding surface Clutch lifter rod surface Clutch center lock nut threads Clutch disc surface Each gear teeth and rotating surface Each bearing Each O-ring Other rotating area and sliding surface	Engine oil	