

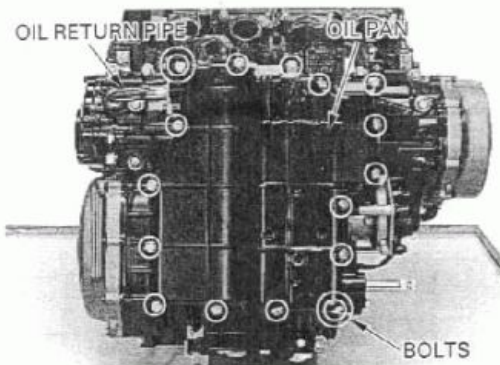
Temporarily tighten the two bolts first, then tighten the all bolts in a crisscross pattern in 2-3 steps.

Install the exhaust pipe (page 2-24).

Fill the crankcase with recommended oil (page 3-18).

**NOTE:**

After installation, check that there are no oil leaks.



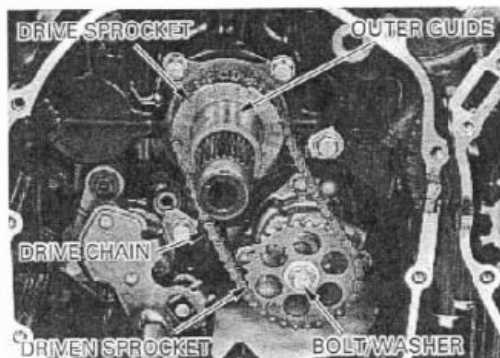
## OIL PUMP

### REMOVAL

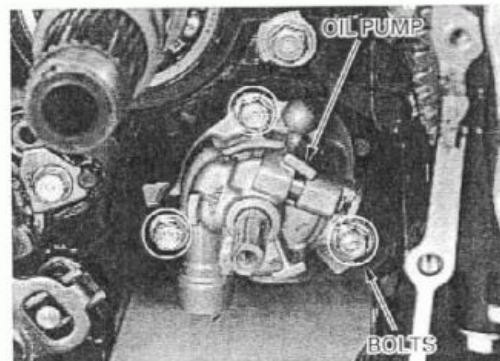
Remove the following:

- Clutch assembly (page 9-13)
- Oil strainer and oil pipes (page 4-4)

Remove the bolt/washer, then remove the oil pump drive/driven sprocket, clutch outer guide and drive chain as an assembly.



Remove the three flange bolts and oil pump assembly.



### DISASSEMBLY

**NOTE:**

If any portion of the oil pump is worn beyond the specified service limit, replace the oil pump as an assembly.

Straighten and remove the cotter pin. Remove the valve seal, spring and pressure relief valve.

Check the pressure relief valve for wear or damage.

