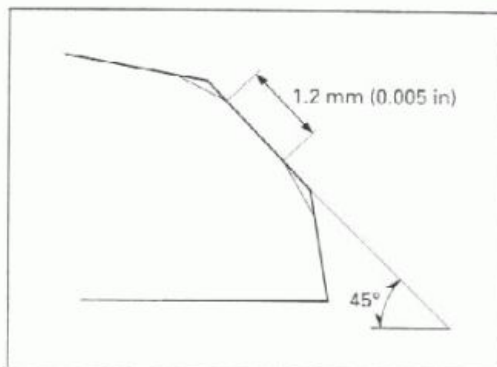


Install a 45-degree finish cutter and cut the seat to the proper width.
 Make sure that all pitting and irregularities are removed.
 Refinish if necessary.

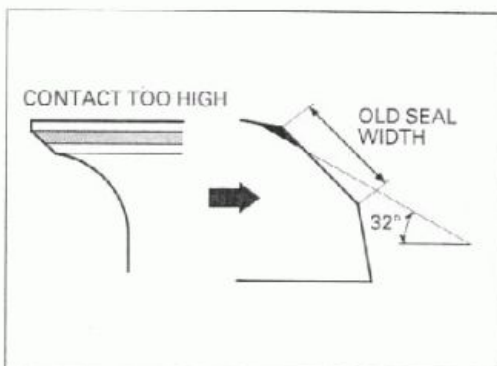


Apply a thin coating of Prussian Blue to the valve seat.

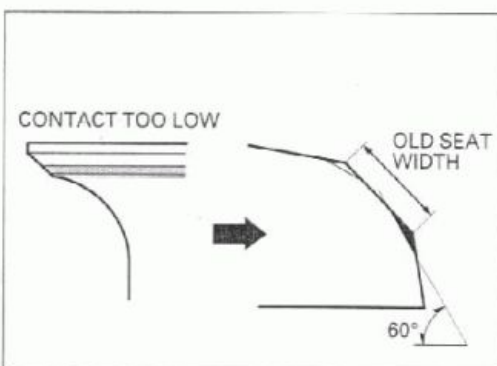
The location of the valve seat in relation to the valve face is very important for good sealing.

Press the valve through the valve guide and onto the seat to make a clear pattern.

If the contact area is too high on the valve, the seat must be lowered using a 32 degrees flat cutter.



If the contact area is too low on the valve, the seat must be raised using a 60-degree inner cutter.



Refinish the seat to specifications, using a 45-degree finish cutter.

After cutting the seat, apply lapping compound to the valve face, and lap the valve using light pressure.

Do not allow lapping compound to enter the guides.

After lapping, wash all residual compound off the cylinder head and valve.

