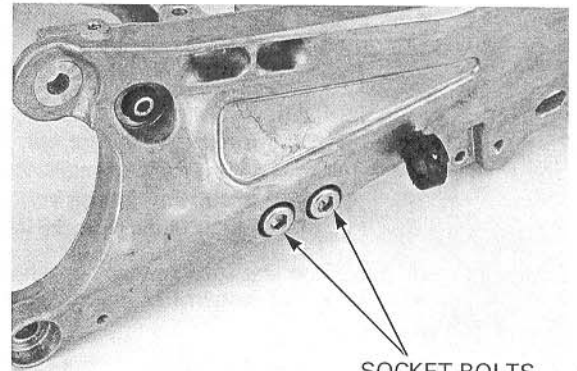


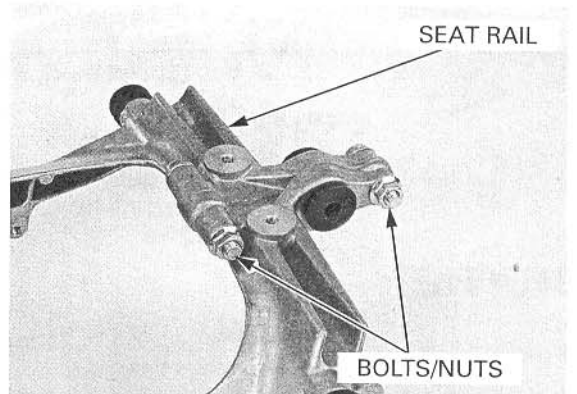
**DISASSEMBLY/ASSEMBLY**

Remove the four seat rail brace socket bolts and seat rail brace.



SOCKET BOLTS

Remove the seat rail assembly flange bolts/nuts and separate the seat rails.



SEAT RAIL

BOLTS/NUTS

*Replace the seat rail as an assembly.*

Assemble the seat rail by installing the seat rail assembly flange bolt/nut and seat rail brace socket bolts temporarily.

**INSTALLATION**

