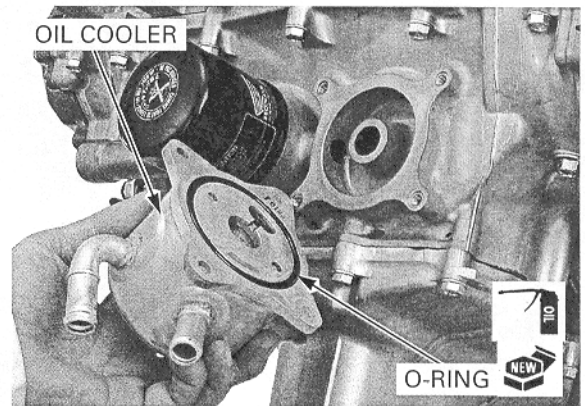
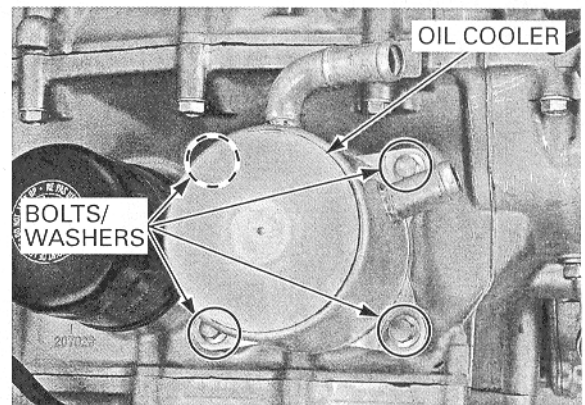


Coat a new O-ring with engine oil and install it into the oil cooler groove.



Install the oil cooler on the crankcase.
Install the four washers and bolts.
Tighten the bolts securely.



Connect the oil cooler water hoses into the oil cooler and tighten the hose clamp screws securely.
Install the exhaust pipe (page 3-26).
Fill the crankcase with the recommended oil (page 4-16) and check that there is no oil leaks.
Fill the cooling system and bleed any air (page 7-6).

