

ENGINE REMOVAL/INSTALLATION

Install the gearshift arm to the gearshift spindle, aligning the arm slit with the punch mark on the spindle.

Install and tighten the pinch bolt.

Install the bolt, wave washer, washer and gear shift pedal.

Tighten the gearshift pedal pivot bolt securely.

Install the following:

- Regulator/rectifier (page 17-11)
- Throttle body (page 6-77)
- Air cleaner housing (page 6-66)
- Radiator (page 7-13)
- Fuel tank (page 6-62)
- Exhaust pipe (page 3-26)
- Middle cowls (page 3-8)
- Lower cowls (page 3-6)

Adjust the drive chain slack (page 4-21).

Pour recommended engine oil up to the proper level (page 4-16).

Fill the cooling system with the recommended coolant and bleed any air (page 7-6).

