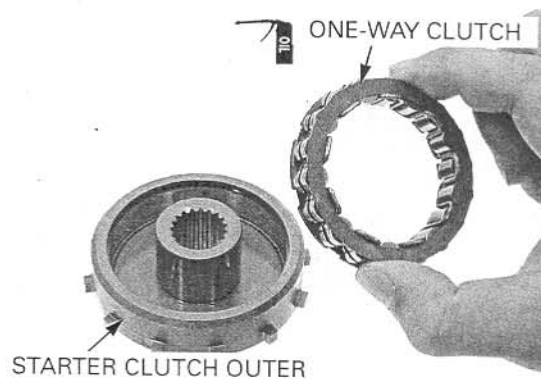
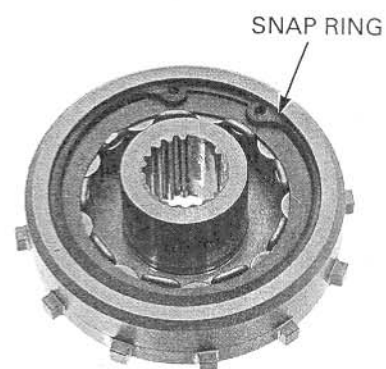


## CLUTCH/STARTER CLUTCH/GEARSHIFT LINKAGE

Apply oil to the one-way clutch.  
Install the one-way clutch into the starter clutch outer.

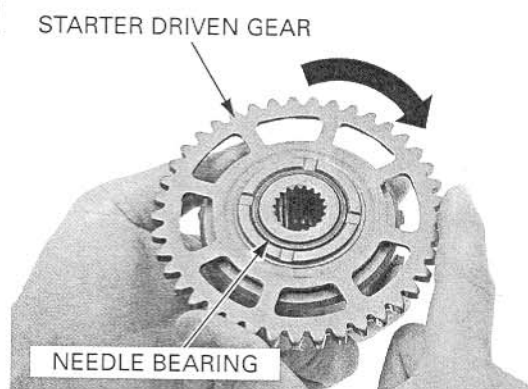


Install the snap ring into the starter clutch outer groove securely.



Install the starter driven gear and needle bearing into the starter clutch outer while turning the starter driven gear clockwise.

Recheck the one-way clutch operation (page 10-18).



### INSTALLATION

Install the thrust washer into the crankshaft.

