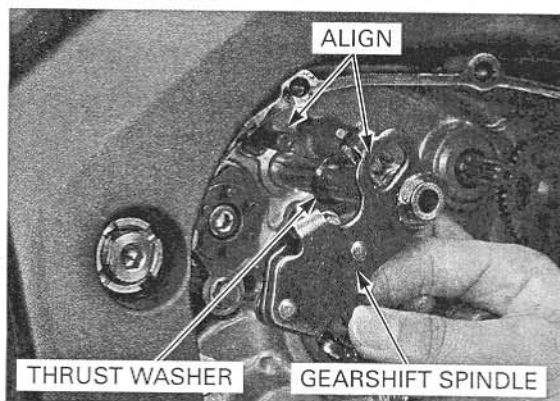
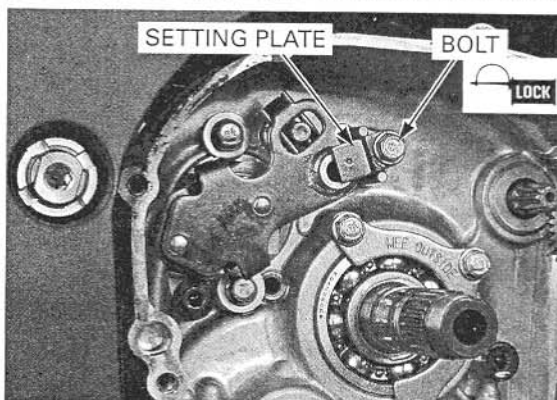


CLUTCH/STARTER CLUTCH/GEARSHIFT LINKAGE

Install the thrust washer and gearshift spindle assembly into the crankcase while aligning the spring ends with the crankcase stopper pin.

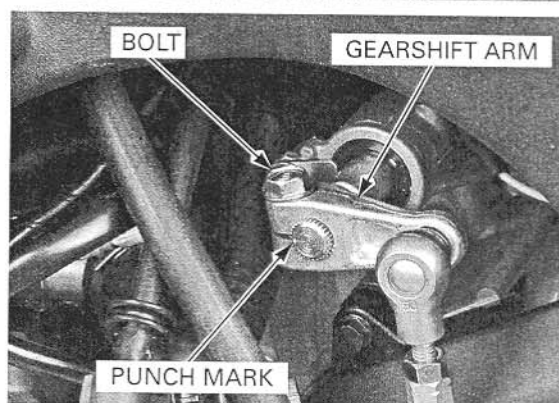


Apply a locking agent to the thread, install the setting plate and bolt. Tighten the bolt.



Install the gearshift arm to the gearshift spindle, aligning the arm slit with the punch mark on the gearshift spindle. Install and tighten the pinch bolt.

Install the clutch (page 10-13).



RIGHT CRANKCASE COVER INSTALLATION

Apply sealant to the mating surface of the right crankcase cover.

