

SERVICE INFORMATION

GENERAL

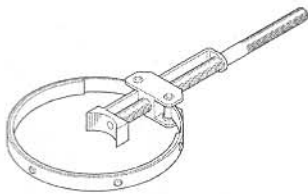
- This section covers service of the alternator stator and flywheel. All service can be done with the engine installed in the frame.
- Refer to procedures for alternator stator inspection (page 17-9).
- Refer to procedures for starter motor servicing (page 19-6).

TORQUE VALUES

Alternator stator socket bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	
Flywheel bolt	103 N·m (10.5 kgf·m, 76 lbf·ft)	Apply oil to the threads
Stator wire clamp bolt	14 N·m (1.4 kgf·m, 10 lbf·ft)	CT bolt

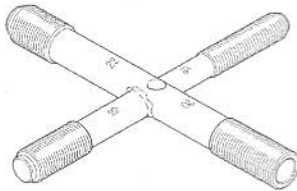
TOOLS

Flywheel holder
07725-0040000



or equivalent commercially available in U.S.A.

Rotor puller
07733-0020001



or 07933-3950000 (U.S.A. only)