

## GENERAL INFORMATION

# DRIVE PULLEY/DRIVEN PULLEY/CLUTCH SPECIFICATIONS

Unit: mm (in)

ITEM		STANDARD	SERVICE LIMIT
Drive belt width		18.5 (0.73)	17.5 (0.69)
Movable drive face	Bushing I.D.	22.035 – 22.085 (0.8675 – 0.8695)	22.11 (0.870)
	Boss O.D.	22.010 – 22.025 (0.8665 – 0.8671)	21.98 (0.865)
	Weight roller O.D.	17.92 – 18.08 (0.706 – 0.712)	17.5 (0.69)
Clutch	Lining thickness	–	2.0 (0.08)
	Clutch outer I.D.	125.0 – 125.2 (4.92 – 4.93)	125.5 (4.94)
Driven pulley	Face spring free length	111.4 (4.39)	108.0 (4.25)
	Driven face boss O.D.	33.965 – 33.985 (1.3372 – 1.3380)	33.94 (1.336)
	Movable driven face I.D.	34.000 – 34.025 (1.3386 – 1.3396)	34.06 (1.341)

## FINAL REDUCTION SPECIFICATIONS

ITEM		SPECIFICATIONS
Final reduction oil capacity	After draining	0.10 liter (0.11 US qt, 0.09 Imp qt)
	After disassembly	0.12 liter (0.13 US qt, 0.11 Imp qt)
Recommended final reduction oil		API service classification: SG or higher (except oils labeled as energy conserving on the circular API service label) Viscosity: SAE 10W-30 JASO T 903 standard: MB

## CRANKCASE/CRANKSHAFT SPECIFICATIONS

Unit: mm (in)

ITEM		STANDARD	SERVICE LIMIT
Crankshaft	Connecting rod side clearance	0.10 – 0.35 (0.004 – 0.014)	0.55 (0.022)
	Connecting rod radial clearance	0.004 – 0.016 (0.0002 – 0.0006)	0.05 (0.002)
	Runout	–	0.10 (0.004)