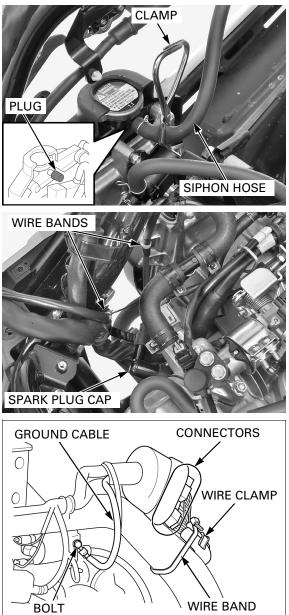
ENGINE REMOVAL/INSTALLATION

Remove the plug from the radiator joint and connect the siphon hose to the radiator. Remove the clamp from the siphon hose.



Route the wire harness properly (page 1-17).

 $\textit{Route the wire har-} \quad \textbf{Secure the following with the wire band:}$

Alternator/CKP sensor wireEngine sub harness

Connect the spark plug cap and set the plug wire band to the right side cover.

Route the wire harness properly (page 1-17).

Route the wire har- Connect all connectors inside the boot.

Secure the wires with the wire band and clamp.

Set the ground cable to the frame and tighten the bolt.

Install the following:

- Under cover (page 3-7)
- Rear fender (page 3-12)
- Body cover (page 3-9)

Adjust the following:

- Throttle grip freeplay (page 4-5)
- Rear brake lever freeplay (page 4-17)