

CRANKCASE/CRANKSHAFT

Inject more than 3 cc of engine oil to the crankshaft big end bearing.

Install the crankshaft into the left crankcase bearing as follows:

Install the assembly shaft adaptor to the left crankshaft.

Position the assembly collar A on the left crankcase bearing inner race and set the assembly collar B to the assembly collar A.

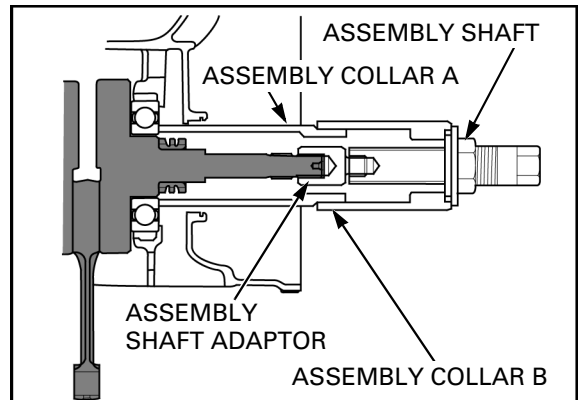
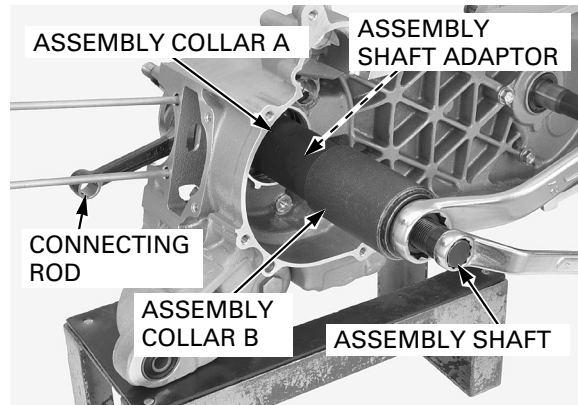
Install the assembly shaft to the assembly collar B and screw it onto the crankshaft while aligning the center of the assembly collar B with the assembly shaft.

- When pulling the crankshaft into the bearing, be careful not to damage the connecting rod.

Pull the crankshaft into the bearing until it is fully seated with holding the connecting rod.

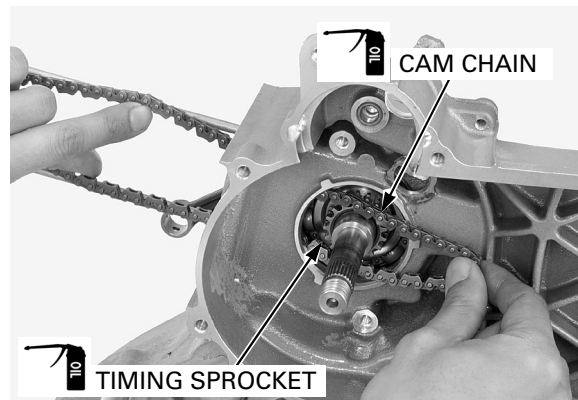
TOOLS:

Assembly shaft adaptor	07WMF-KFF0200
Assembly shaft	07965-VM00200
Assembly collar A	07965-VM00100
Assembly collar B	07931-KF00100



Apply engine oil to the timing sprocket and cam chain.

Install the cam chain to the timing sprocket.



Apply sealant to the right crankcase mating surface.

