

Remove the flywheel [1] using the special tool.

TOOL:

[2] Flywheel puller 07933-KM10000

Be careful not to damage the crankshaft.

Remove the woodruff key [1] and needle bearing [2].

INSTALLATION

Apply engine oil to the needle bearing and install it onto the crankshaft.

Install the woodruff key into the crankshaft key groove.

Clean any oil from the tapered portions of the crankshaft and flywheel.

Install the flywheel [1] by aligning the key way with the key on the crankshaft.

Apply engine oil to the flywheel nut threads and seating surface.

Install the washer [2] and flywheel nut [3].

Hold the flywheel with the special tool and tighten the flywheel nut [1].

TOOL:

[2] Flywheel holder 07725-0040001

TORQUE: 74 N·m (7.5 kgf·m, 55 lbf·ft)

