

Remove the excess drive chain links from the new drive chain with the drive chain cutter.

NOTE:

- One (1) link is indicated as the figure on the right.
- Include the master link when you count the drive chain links.

Standard links:

- ED, DK types: 110 links
- U type: 108 links

Replacement chain:

- ED, DK types: DID520VM-110LE or RK520KZO-110LE
- U type: DID520VM-108LE or RK520KZO-108LE

Install the new drive chain over the swingarm.

CAUTION:

Never reuse the old master link, master link plate and O-rings.

Install the new O-rings onto the new master link, and insert the master link from the inside of the drive chain taking care to prevent squeezing. Install the O-rings and the link plate with the drive chain cutter.

TOOL:

Drive chain tool set 07HMH-MR10103

NOTE:

- Install the link plate with the identification mark facing the outside.
- Take care to prevent squeezing of the O-rings.
- Do not remove the lubricating grease from the link.

Remove the special tool and check the master link pin length projection from the plate.

STANDARD LENGTH: 1.2 – 1.4 mm (0.05 – 0.06 in)

Install the drive chain cutter and stake the ends of the master link pins.

TOOL:

Drive chain tool set 07HMH-MR10103

NOTE:

To prevent over staking, stake gradually, checking the diameter of the staked area using slide calipers.

