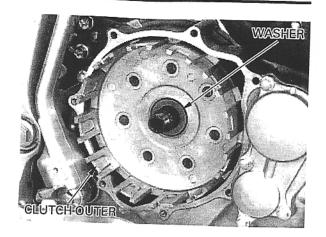
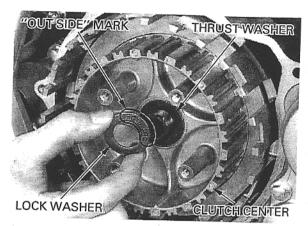
Install the clutch outer and thrust washer.



Install the lock washer with the "OUT SIDE" mark facing outside Install the clutch center onto the mainshaft. Install the thrust washer and lock washer.



Apply engine oil to the new clutch center lock nut threads and seating surface then install it.

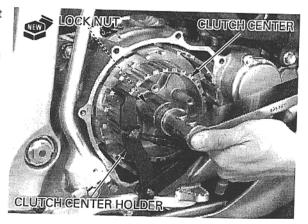
Tighten the clutch center lock nut to the specified torque while holding the clutch center with the special tool.

TOOL:

Clutch center holder

07724-0050002

TORQUE: 118 N·m (12.0 kgf·m , 87 lbf·ft)



Remove the clutch center holder and stake the lock nut.

Be sure that the threads on the mainshaft are not damaged.

